



## ASSISTANCE PUMPS. PUMP CHANGING

### **How to change the assistance pump.**

It's very important to measure the distance between the pulley and the axle extreme in order to maintain the same distance when we place the pulley in the new pump.

To take out the pulley from the old pump, we use one or other way depending on how it's attached.

If the pulley is attached by pressure, we ought to use a press or an extractor. Never, never, we shall use a hot way as a blowlamp.

In the case that pulley was attached by pressure, LIZARTE supplies with each pump a kit, in order to help you to dismantle. Before to use this kit it's necessary to introduce oil inside the pulley.

Once done, screw up till the pump is at the correct distance

We fill the circuit with oil, connecting the oil deposit tube to the pump, and turning the pump by hand until the oil goes out by the pump exit orifice.

Connecting the pressure tube, we assemble the belt with the correct tension.

With the engine in slow motion, we turn slowly from one to the other side and we fill the deposit.